

GWSP Oil free Scroll Vacuum Pump

GWSPS Oil free Scroll Vacuum Pump

GWMS Oil free Ultrahigh Vacuum Unit

GWSPC Oil free Scroll Vacuum Compressor

GWT Foreline Filter

GWS Exhaust Silencer

**GWMMK Major Maintenance Kit** 

GWTSK Tip Seal Kit

# GEOWELL VACUUM CO., LTD.

www.geowellscroll.com



# GWSP Oil free Scroll Vacuum Pump



### Working principle

GWSP oil free scroll vacuum pump is constructed with pump head assembly, crank pin assembly, bracket assembly, air flush assembly, and exhaust valve assembly. Two spiral cylinders, one offset and orbiting against the other fixed with an offset of 180° to form several crescent-shaped pockets of different sizes. By means of an eccentric drive, the orbiting scroll is made to orbit about the fixed scroll, reducing the volume of the pockets and compressing gas from outside towards the inside thereby pumping the gas from vacuum chamber.

#### **Specifications**

Model			GWSP75	GWSP150	GWSP300	GWSP600	GWSP1000		
		l/s	1.0	2.0	4.3	8.7	16.6		
	50Hz	l/min	60.0	120.0	258.0	522.0	996.0		
	30112	m³/h	3.6	7.2	15.5	31.3	59.8		
Pumping Speed		cfm	2.2	4.3	9.3	18.7	35.8		
rumping Speed		I/s	1.2	2.4	5.1	10.4	20.0		
	60Hz	l/min	72.0	144.0	310.0	626.0	1195.0		
	00112	m³/h	4.3	8.6	18.3	37.4	71.6		
		cfm	2.5	5.1	10.9	22.3	42.8		
		Pa	8	6	2.6	1	1		
I IIItima et a Decesiona		mbar	8.0*10-2	6.0*10 <sup>-2</sup>	2.6*10-2	1.0*10-2	1.0*10-2		
Ultimate Pressure		Torr	6.0*10-2	4.5*10 <sup>-2</sup>	1.9*10-2	7.5*10 <sup>-3</sup>	7.5*10-3		
		psi	1.2*10 <sup>-3</sup>	9.0*10-4	3.8*10-4	1.5*10-4	1.5*10-4		
Noise Level		dB(A)	57	57	60	61	63		
Leakage		mbar·l/s			1*10 <sup>-7</sup>				
Max. Inlet/Exhaust Pre	essure	MPa			0.1/0.13				
Ambient Operation Ter	np.	۰F	41~104						
	Power	kW	0.55	0.55	0.55	0.75			
Motor 1 phase	Voltage	V		110~115 (60Hz),	200~230 (50Hz)				
γ	Speed	rpm		1425 (50Hz),	1725 (60Hz)				
	Plug		No	orth America, Euro	pe, UK/Ireland, Ind	ia			
	Power	kW	0.55	0.55	0.55	0.75	1.50		
Motor 3 phase	Voltage	V	4	200~230 or 380~41	5 (50Hz), 200~230	0 or 460 (60Hz)			
	Speed	rpm		142	25 (50Hz), 1725 (60	0Hz)			
Inlet/Exhaust Flange				KF25/KF16		KF40/KF16	KF40/KF16*2		
Dimensions	1 phase	mm	455*260*275	460*260*275	495*310*320	525*325*335			
Dimensions	3 phase	mm	455*260*275	460*260*275	495*310*320	525*325*335	565*445*405		
Not Weight	1 phase	kg	21	22	29	36			
Net Weight	3 phase	kg	20	21	28	31	54		
Cooling Type			Air cooled						
Others					With air flush				

### Safety Precautions

The GWSP series oil free scroll vacuum pumps are suitable for clean processes only.

Do not pump toxic, explosive, flammable or corrosive substances or substances which contain chemicals, solvents or particles. GEOWELL will not perform maintenance work on pumps which have used special gases or other hazardous substances.

Be sure the inlet gas temperature must be lower than 122 °F.



# GWSP Oil free Scroll Vacuum Pump

#### Features & Benefits

#### No oil clean vacuum

No oil back-diffusion, no oil mist exhaust, provide clean vacuum environment

#### Wide product lineup

Pumping speed covers 3~60 m³/h, limited vacuum level 1~8 Pa

Suitable for all type of power supply around the world

110/220/380/460V, 50/60Hz for choose

Low vibration, low noise

57~63 dB(A), smooth operation

High efficiency, ease of maintenance

No water cooled, no oil lubricated, no daily maintenance

## **Applications**

#### Semiconductor industry

Vacuum sputtering machine

IC plasma cleaning machine

IC plasma polishing machine.

IC packaging machine.

IC transmission chamber.

#### Photoelectric industry

LED vacuum annealing furnace

Load lock/transfer chambers.

Glove box.

LED packaging machine.

Liquid crystal injection and packaging.

#### Material industry

Vacuum annealing furnace.

Vacuum diffusion oven.

3D metal printing.

Single crystal growth furnace.

Microwave cleaning and microwave drying machine

E-beam/Laser melting.

Vacuum degassing. Vacuum gas substitution

#### Food and drug industry

Freezing dry. Vacuum storage.

#### Medical equipment

Low temperature plasma sterilizer.

Vacuum storage.

Dental equipment.

#### Energy industry

SF6 Gas recovery machine.

Lithium battery drying and packaging machine.

#### Analyzing instrument and device

Spectroscopy/scanning electron microscopy

Space environment simulation machine

Helium Leak detector

Mass spectrometer

Cryopump regeneration

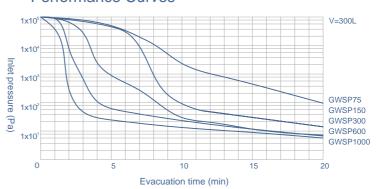
Accelerators/synchrotrons

#### Vacuum equipment

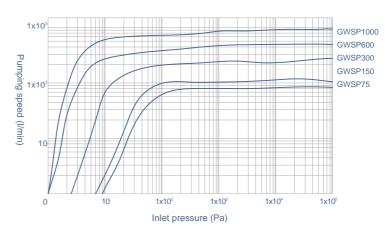
Oil free ultrahigh vacuum unit

Oil free vacuum unit

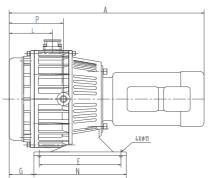
#### **Performance Curves**

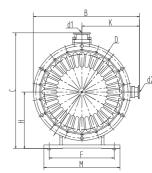


Evacuation time-inlet pressure curve



Pumping speed-inlet pressure curve





#### **Dimensions**

	А	В	С	D	Е	F	G	Н	К	L	М	N	Р	d1	d2
GWSP75	455	260	275	210	210	115	80	130	140	100	155	250	55	KF25	KF16
GWSP150	460	260	275	210	210	115	80	130	140	105	155	250	130	KF25	KF16
GWSP300	495	310	320	260	253	160	90	160	160	115	190	290	150	KF25	KF16
GWSP600	525	325	335	290	253	160	95	170	180	125	205	290	160	KF40	KF16
GWSP1000	565	445	405	335	267	185	120	195	190	135	220	305	120/65	KF40	KF16*2



# GWSPS Oil free Scroll Vacuum Pump



# Working principle

GWSPS oil free scroll vacuum pump is constructed with pump head assembly, crank pin assembly, bracket assembly, air flush assembly, and exhaust valve assembly. Two spiral cylinders, one offset and orbiting against the other fixed with an offset of 180° to form several crescent-shaped pockets of different sizes. By means of an eccentric drive, the orbiting scroll is made to orbit about the fixed scroll, reducing the volume of the pockets and compressing gas from outside towards the inside thereby pumping the gas from vacuum chamber.

### **Specifications**

Model			GWSPS75	GWSPS150	GWSPS300	GWSPS500	GWSPS900
		I/s	1.0	2.6	4.4	6.7	11.6
	50Hz	I/min	60.0	156.0	264.0	402.0	693.0
	SUFIZ	m³/h	3.6	9.4	15.8	24.0	41.6
Pumping Speed		cfm	2.2	5.7	8.8	14.7	24.6
1 0 1		I/s	1.2	3.1	5.3	8.1	13.9
	60Hz	I/min	72.0	187.0	317.0	482.0	831.6
	00112	m³/h	4.2	11.1	18.9	28.8	50.0
		cfm	2.4	6.8	10.6	17.6	30.0
		Pa	15	10	8	5	200
Ultimate Pressure		mbar	1.5*10 <sup>-1</sup>	1.0*10-1	8.0*10 <sup>-2</sup>	5.0*10 <sup>-2</sup>	2.0
Ollimate Pressure		Torr	1.1*10 <sup>-1</sup>	7.5*10 <sup>-2</sup>	6.0*10-2	3.7*10 <sup>-2</sup>	1.5
		psi	2.2*10 <sup>-3</sup>	1.5*10 <sup>-3</sup>	1.2*10-3	7.5*10-4	2.9*10 <sup>-2</sup>
Noise Level	dB(A)			61			
Leakage		mbar·l/s			1*10 <sup>-7</sup>		
Max. Inlet/Exhaust	Pressure	MPa			0.1 / 0.13		
Ambient Operation	Temp.	°F			41~104		
	Power	kW					
Motor 1 phase	Voltage	V	110~1	15 (60Hz), 200~230	(50Hz)		
Motor i pilase	Speed	rpm	1	425 (50Hz), 1725 (60H	Hz)		
	Plug		North A	merica, Europe, UK/Ir	eland, India		
	Power	kW		0.55		0.75	1.50
Motor 3 phase	Voltage	V		200~230 or 380~	415 (50Hz), 200~23	30 or 460 (60Hz)	
	Speed	rpm		1-	425 (50Hz), 1725 (6	60Hz)	
Inlet/Exhaust Flange				KF25/KF16		KF40	/KF16
	1 phase		505*265*275	510*265*275	535*320*305		
Dimensions	3 phase	mm	505*265*275	510*265*275	535*320*305	590*320*345	590*320*345
	1 phase	kg	21	22	32		
Net Weight	Net Weight 3 phase		20	21	27	38	41
Cooling Type					Air cooled		

### Safety Precautions

Be sure the inlet gas temperature must be lower than 122 °F.



# GWSPS Oil free Scroll Vacuum Pump

#### Features & Benefits

#### 100% no oil clean vacuum

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#### Wide product lineup

Pumping speed covers 3~60 m³/h, limited vacuum level 1~8 Pa

#### Suitable for all type of power supply around the world

110/220/380/460V, 50/60Hz for choose

Low vibration, low noise

57~63 dB(A), smooth operation

High efficiency, ease of maintenance

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# **Applications**

#### Semiconductor industry

Vacuum sputtering machine

IC plasma cleaning machine

IC plasma polishing machine.

IC packaging machine.

IC transmission chamber.

#### Photoelectric industry

LED vacuum annealing furnace

Load lock/transfer chambers.

Glove box.

LED packaging machine.

Liquid crystal injection and packaging

#### Material industry

Vacuum annealing furnace

Vacuum diffusion oven. 3D metal printing.

Single an etal area

Single crystal growth furnace.

Microwave cleaning and microwave drying machine.

E-beam/Laser melting.

Vacuum degassing. Vacuum gas substitution.

#### Food and drug industry

Freezing dry. Vacuum storage.

### Medical equipment

Low temperature plasma sterilizer.

Vacuum storage.

Dental equipment.

#### Energy industry

SF6 Gas recovery machine.

Lithium battery drying and packaging machine.

#### Analyzing instrument and device

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Space environment simulation machine

Helium Leak detector

Mass spectrometer

Cryopump regeneration

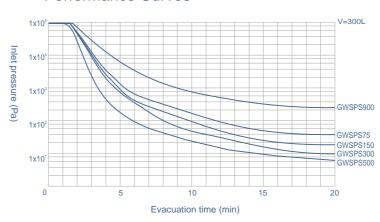
Accelerators/synchrotrons

#### Vacuum equipment

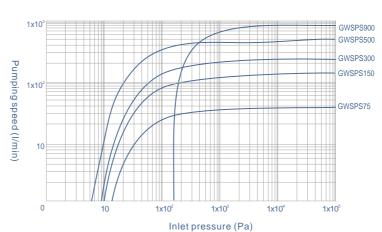
Oil free ultrahigh vacuum unit

Oil free vacuum unit

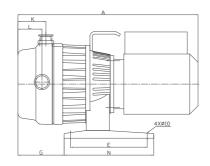
### **Performance Curves**

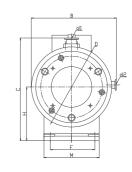


Evacuation time-inlet pressure curve



Pumping speed-inlet pressure curve





### **Dimensions**

	А	В	С	D	Е	F	G	Н	K	L	М	N	d1	d2
GWSPS75	505	265	275	225	215	120	125	160	80	65	200	250	KF25	KF16
GWSPS150	510	265	275	225	215	120	135	145	80	70	155	250	KF25	KF16
GWSPS300	535	320	305	255	230	160	140	165	95	85	200	270	KF25	KF16
GWSPS500	590	320	345	300	250	165	125	190	135	85	205	290	KF40	KF16
GWSPS900	590	320	345	300	250	165	125	190	135	85	205	290	KF40	KF16



# GWMS Oil free Ultrahigh Vacuum Unit



### Constructions

GWMS oil free ultrahigh vacuum unit is combined turbo molecular pump, gate or angle valve, connect hose, solenoid valves, vacuum meter and GWSP oil free scroll vacuum pump in an integrated unit for oil free ultra high vacuum pumping.

### **Specifications**

Model		GWMS100/150	GWMS300/150	GWMS600/300	GWMS1200/600	GWMS1600/1000			
Molecular Pump Model		FF-100	FF-300	FF-600	FF-1200	FF-1600			
Scroll Pump Model		GWSP150	GWSP150	GWSP300	GWSP600	GWSP1000			
	I/s	110	300	500	1200	1600			
Dumming Coood	I/min	6.6*10 <sup>3</sup>	1.8*10 <sup>4</sup>	3.0*10 <sup>4</sup>	7.2*10 <sup>4</sup>	9.6*10 <sup>4</sup>			
Pumping Speed m³/h cfm		3.9*10 <sup>2</sup>	1.1*10³	1.8*10³	4.3*10 <sup>4</sup>	5.8*10⁴			
		2.2*10 <sup>2</sup> 6.0*10 <sup>2</sup>		1.0*10 <sup>3</sup>	2.5*10 <sup>4</sup>	3.4*10 <sup>4</sup>			
	Pa 1.0*10 <sup>5</sup>		1.0*10⁻⁵	1.0*10 <sup>-5</sup>	1.0*10 <sup>-5</sup>	1.0*10⁻⁵			
Ultimate Pressure mba		1.0*10 <sup>-7</sup>	1.0*10 <sup>-7</sup>	1.0*10 <sup>-7</sup>	1.0*10 <sup>-7</sup>	1.0*10 <sup>-7</sup>			
Ollillate Flessule	Torr	7.5*10 <sup>-8</sup>	7.5*10 <sup>-8</sup>	7.5*10 <sup>-8</sup>	7.5*10 <sup>-8</sup>	7.5*10 <sup>-8</sup>			
	psi	1.4*10 <sup>-9</sup>	1.4*10 <sup>-9</sup>	1.4*10 <sup>-9</sup>	1.4*10 <sup>-9</sup>	1.4*10 <sup>-9</sup>			
Noise Level	dB(A)	63	63	63	63	63			
Inlet/Exhaust Pressure	MPa			0.1/0.13	•				
Start Time	min			<3					
Motor			1 phas	se / 3 phase, 220V / 380V, 50Hz	/ 60Hz				
Ambient Temp	°F	41~104							
Dimensions	mm	500*510*680	730*570*700	730*570*700	950*570*730	990*630*880			
Inlet/Exhaust Flange		CF100/KF16	CF150/KF16	CF150/KF16	CF200/KF16	CF250/KF16*2			
Cooling Type				Air cooled					

#### Features & Benefits

Wide product lineup
Suitable for all power supply around the world
Create oil-free ultra high vacuum
Limit vacuum high up to 6x10<sup>-7</sup> Pa
No oil, no pollution to pumping cavity & environment
Low vibration, low noise and high efficiency
Ease of maintenance

### **Applications**

Leak detection
Accelerators
Spectroscopy
Scanning electron microscopy
Space environment animation
Surface analysis instruments

### Safety Precautions

The GWMS series oil free ultrahigh vacuum units are suitable for clean processes only

Do not pump toxic, explosive, flammable or corrosive substances or substances which contain chemicals, solvents or particles. GEOWELL will not perform maintenance work on pumps which have used special gases or other hazardous substances.

Be sure the inlet gas temperature must be lower than 122 °F.



# GWSPC Oil free Scroll Vacuum Compressor

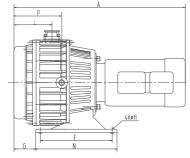


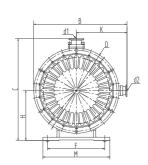
# **Specifications**

Model GWSPC15				GWSPC300	GWSPC600	GWSPC1000
	<b>5</b> 011	m³/h	7.2	15.5	31.3	59.8
Pumping Speed	50Hz	cfm	4.3	9.3	18.7	35.8
Fullipling Speeu	60Hz	m³/h	8.6	18.3	37.4	71.6
	00HZ	cfm	5.1	10.9	22.3	42.8
Ultimate Pressure	Lilianata Danasana		3.0*10-1	2.0*10-1	1.0*10 <sup>-1</sup>	1.0*10 <sup>-1</sup>
Oillinate Flessure		Torr	2.2*10 <sup>-1</sup>	1.5*10-1	7.5*10 <sup>-1</sup>	7.5*10 <sup>-1</sup>
Noise Level		dB(A)	57 61		63	63
Max. Inlet/Exhaust	Pressure	MPa		0.1	0.3	
Ambient Operation	Temp.	°F		41~	104	
	Power	kW	0.55	1.50	2.20	3.00
Motor 3 phase	Voltage	V	200~2	30 or 380~415 (50Hz)	200~230 or 460 (60)	Hz)
	Speed	rpm		1425 (50Hz)	1725 (60Hz)	
Inlet/Exhaust Flan	ge		KF25	/KF16	KF40/KF16	KF40/KF16*2
Dimensions	Dimensions		460*260*270	545*310*320	605*340*350	655*400*415
Net Weight		kg	21	39	53	64
Cooling Type	Type Air cooled					

# **Applications**

SF6 recovery and recirculating Special gas recovery





#### **Dimensions**

	Α	В	С	D	Е	F	G	Н	K	L	M	N	Р	d1	d2
GWSP 150	460	260	270	220	210	120	90	135	140	110	155	250	135	KF25	KF16
GWSP 300	545	310	320	262	250	155	90	165	165	120	190	290	155	KF25	KF16
GWSP 600	605	340	350	295	300	160	105	175	175	140	210	340	165	KF40	KF16
GWSP 1000	655	400	415	355	300	160	115	195	200	135	210	340	120/65	KF40	KF16*2

### Safety Precautions

The GWSPC series oil free scroll vacuum compressor are suitable for clean processes only.

Do not use toxic, explosive, flammable or corrosive substances or substances which contain chemicals, solvents or particles. GEOWELL will not perform maintenance work on compressors which have used special gases or other hazardous substances.

Be sure the inlet gas temperature must be less than 122 F.



# **GWT Foreline Filter**

# Specifications

Model		GWT25	GWT40
Operating Pressure	Pa	1~10 <sup>5</sup>	1~10⁵
Efficiency	%	99	99
Flitting Particle Size	μm	2~5	2~5
Filter Element		Paper, or polyester	Paper, or polyester
In/Exhaust Flange		KF25/KF25	KF40/KF40
Dimensions	mm	190(L)*155(W)*145(H)	230(L)*185(W)*190(H)



# Applications

Model	GWT25	GWT40
Coating	V	V
Pharmaceutical	V	V
Food	V	V
Ceramics and Glass	V	V
Vacuum Furnaces	V	V
Vacuum Packing	V	V

# **GWS Exhaust Silencer**

# Specifications

Model		GWS16	GWS25
Operating Pressure	Pa	1~10⁵	1~10⁵
Efficiency	%	99	99
Flitting Particle Size	μm	2~5	2~5
Filter Element		Paper, or polyester	Paper, or polyester
In/Exhaust Flange		KF16	KF25
Dimensions	mm	85(L)*65(W)*65(H)	105(L)*85(W)*85(H)



# Applications

Model	GWS16	GWS25
Coating	V	V
Pharmaceutical	V	V
Food	V	V
Ceramics and Glass	V	V
Vacuum Furnaces	V	V
Vacuum Packing	V	V



# **GWMMK Major Maintenance Kit**

# **Specifications**

Model	GWMMK75	GWMMK150	GWMMK300	GWMMK600	GWMMK1000
	GWSP75	GWSP150	GWSP300	GWSP600	GWSP1000
Product suited	GWSPL75	GWSPL150			
		GWSPC150	GWSPC300	GWSPC600	GWSPC1000

#### Features & Benefits

Supper wear proof Clean and quiet

Excellent abrasion resistance Decrease noise

Self-lubricating Improve temperature increase

Working life 1~2 year 24 hours per day continues operation

Reasonable price



# **Applications**

For the major maintenance of dry scroll vacuum pump and oil free scroll vacuum compressors.

# **GWTSK Tip Seal Kit**

# **Specifications**

Model	GWTSK75	GWTSK150	GWTSK300	GWTSK600	GWTSK1000
	GWSP75	GWSP150	GWSP300	GWSP600	GWSP1000
Product suited	GWSPL75	GWSPL150			
		GWSPC150	GWSPC300	GWSPC600	GWSPC1000

#### Features & Benefits

Supper wear proof Clean and quiet

Excellent abrasion resistance Decrease noise

Self-lubricating Improve temperature increase

Working life 1~2 year 24 hours per day continues operation

Reasonable price



For the major maintenance of dry scroll vacuum pump and oil free scroll vacuum compressors.



# Vacuum Pump Selection Formula

T=(V/S)x2.303xlog(P1/P2)

T: exhaust time (s), V: volume (L), S: displacement (l/s), P1: initial pressure (Pa), P2: final pressure (Pa) Example:

1.100 liters chamber, within 10 minutes from the atmosphere evacuated to 20Pa, how to do pump selection?

S=(V/T)x2.303xlog(P1/P2)=(100/10)x2.303xlog(100000/20)=10x2.303x3.699=85(I/min)=1.42(I/s), choose vacuum pump of 4I/s.

2.100 liters chamber, use 8l/s vacuum pump, pumping from atmosphere to 200Pa, how long time will be spent?

 $T=(V/S) \times 2.303 \times \log(P1/P2) = (100/8) \times 2.303 \times \log(100000/200) = 77s$ , need 77 seconds.

# **Evacuation Time Estimates Empirical Formula**

T 8V/S

V: volume (L), S: displacement (I/s). This formula is suitable for the pressure scale of atmospheric pressure to estimate 133Pa. Example:

100 liters chamber, with 8l/s vacuum pump, pumping from atmosphere to 133Pa, how long time will be spent? T=8V/S (empirical formula)=8x100/8=100s, need 100 seconds.

# Unit Conversion Table of Vacuum Degree

	pa(N/m²)	bar	mbar	torr (mmHg)	micron (mtorr)	atm	psi (lbf/inch²)
1 pa=	1	1*10 <sup>-5</sup>	1*10 <sup>-2</sup>	7.5*10 <sup>-3</sup>	7.5	9.87*10 <sup>-6</sup>	1.45*10 <sup>-4</sup>
1 bar=	1*10 <sup>5</sup>	1	1*10 <sup>3</sup>	7.5*10 <sup>2</sup>	7.5*10⁵	9.87*10 <sup>-1</sup>	1.45*10 <sup>1</sup>
1 mbar=	1*10 <sup>2</sup>	1*10 <sup>-3</sup>	1	7.5*10 <sup>-1</sup>	7.5*10 <sup>2</sup>	9.87*10 <sup>-4</sup>	1.45*10 <sup>-2</sup>
1 torr=	1.33*10²	1.33*10 <sup>-3</sup>	1.33	1	1*10 <sup>-3</sup>	1.32*10 <sup>-3</sup>	1.93*10 <sup>-2</sup>
1 micron=	1.33*10 <sup>-1</sup>	1.33*10-6	1.33*10 <sup>-3</sup>	1*10 <sup>-3</sup>	1	1.32*10 <sup>-6</sup>	1.93*10⁵
1 atm=	1.01*10⁵	1.01	1.01*10 <sup>3</sup>	7.6*10 <sup>2</sup>	7.6*10 <sup>5</sup>	1	1.47*10¹
1 psi=	6.89*10 <sup>3</sup>	6.89*10 <sup>-2</sup>	6.89*10 <sup>1</sup>	5.17*10 <sup>1</sup>	5.17*10⁴	6.8*10 <sup>-2</sup>	1

### Unit Conversion of Pumping Speed

	l/m	l/min	m³/h	cft/min
1 l/m=	1	60	3.6	2.12
1 l/min=	1.67*10 <sup>-2</sup>	1	6*10 <sup>-2</sup>	3.54*10 <sup>-2</sup>
1 m³/h=	2.8*10-1	1.67*10 <sup>-1</sup>	1	5.9*10 <sup>-1</sup>
1 cft/min=	4.7*10 <sup>-1</sup>	2.83*10 <sup>-1</sup>	1.69	1

# Unit Conversion of Conductance & Leakage

	pa*m³/s	mbar*l.s	torr*l/s	sccm
1 pa*m³/s=	1	10	7.5	5.92*10 <sup>-2</sup>
1 mbar*l.s=	1*10 <sup>-1</sup>	1	7.5*10 <sup>-1</sup>	5.92*10
1 torr*l/s=	1.33*10 <sup>-2</sup>	1.33*10-2	1	7.89*10
1 sccm=	1.69*10 <sup>-2</sup>	1.69*10 <sup>-3</sup>	1.27*10 <sup>-3</sup>	1

#### **Unit Conversion of Temperature**

			-
	K	Č	°F
1 K=	1	*C+273.15	5/9*(°F+459.67)
1 °C=	K-273.15	1	5/9*(°F-32)
1°F=	9/5-459.67	9/5 °C+32	1

### Unit Conversion of Length

	m	ft	in
1 m=	1	3.28	3.9*10
1 ft=	3.1*10 <sup>-1</sup>	1	1.2*10
1 in=	2.5*10-2	8.3*10 <sup>-2</sup>	1

#### Unit Conversion of Weight

	kg	lb	oz
1 kg=	1	2.2	3.5*10
1 lb=	4.5*10 <sup>-1</sup>	1	1.6*10
1 oz=	2.8*10 <sup>-2</sup>	6*10 <sup>-2</sup>	1

# Average free Path of Molecules in 43°F Air under Different Pressures

1 P(torr)=	1	10 <sup>-3</sup>	10 <sup>-4</sup>	10 <sup>-5</sup>	10-6	10 <sup>-9</sup>
1 (cm)=	4.72*10 <sup>-3</sup>	4.72	4.72*10	4.72*10 <sup>2</sup>	4.72*10 <sup>3</sup>	4.72*10 <sup>6</sup>

### Molecular Density at Different Pressures

1 P(torr)=	1	10 <sup>-3</sup>	10⁴	10 <sup>-5</sup>	10 <sup>-6</sup>	10 <sup>-9</sup>
1 n <sub>o</sub> (psc/cm)=	4*10 <sup>16</sup>	4*10 <sup>13</sup>	4*10 <sup>12</sup>	4*10 <sup>11</sup>	4*10 <sup>10</sup>	4*10 <sup>7</sup>



# Why Choose GEOWELL Oil free Scroll Vacuum Pump?

GEOWELL is a leading professional manufacturer of oil free scroll vacuum pumps with over 20 years of field experience, longest performance hours and largest sales in China, GEOWELL's oil free scroll vacuum pumps are the premium choice for clean pumping technology, with the advantages of compact structure, small size, light weight and low vibration, low noise, low energy consumption, suitable for global power supply, one button start, can be frequently started and stop between atmospheric pressure and vacuum, etc..

Oil free scroll vacuum pump, also refer to as vortex pump, scroll pump, dry pump, dry scroll pump, oil free scroll pump, oil free scroll pump, dry scroll vacuum pump, oil free vortex vacuum pump, etc, is perfectly used in semiconductor equipment, photoelectric equipment, materials equipment, medical and food equipment, energy, aerospace, analyzing instruments and vacuum systems.

Oil free scroll vacuum pumps are constructed with one or two fixed scroll and orbiting scroll. The orbiting scroll is driven by motor through an eccentric shaft driven by electric motor. The movement of the orbiting scroll, meshed with the fixed scroll, forms successive crescent shaped volumes in the pump body. Gas which enters the pump through the inlet is compressed by the movement of the orbiting scroll and swept towards the center of the fixed scroll. The compressed gas enters the exhaust port near the center of the fixed scroll and is exhausted from the pump through the exhaust port as shown below:







90° gas pressing



180° further compressing



270° discharging

### SERVICE CENTERS







### **PROFILE**

GEOWELL is a leading professional manufacturer of oil free scroll vacuum pumps and compressors with over 20 years experience of production history, longest product operation hours and largest sales in China, we GEOWELL have been providing users and partners with the premium quality products of high efficiency and dependability. Now we have more than 60 patents and proprietary technologies for oil free scroll vacuum pumps and compressors, multiple international certificates including CE, RoHS, EAC and ISO9001, annual output excess of 10,000 sets. All these helping us rank among the premium scroll pump manufacturer in the world.

CE RoHS EAC ISO9001 certified manufacturer

60+ intellectual properties

China top sales 10,000+ per year

Users from 40+ countries

**OEM** available

Manufacturing facility 10,000+ m<sup>2</sup>

20+ service centers home and abroad

# **CERTIFICATES**



# **FACILITIES**



# **APPLICATION CASES**



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